

Work Order ID 144714

April 22, 2016 12:21:52 PM

144714

Page 1

Item ID: D350-822-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: PA100 PUREair System for AS350/EC130
 Start Date: 5/24/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/31/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: SH Date: 20160421 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-822	E								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-822-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

MAY 16 05-05

DAS
27
9-89
MAY 11 2016

DAS
27
9-89
MAY 05 2016

DAS
27
9-89
MAY 11 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					

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Item ID: D350-822-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: PA100 PUREair System for AS350/EC130
 Start Date: 5/24/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/31/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125	Consignment Stock	0.00							
125									
Outsourc10	Memo	0.00							
Consignment stock	Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO <u>31800</u> (Send copy of PO to Pall - James)								
	Issue W/O LINE item for Pall for amount sold on sales order S/O <u>125515</u> according to sales price see Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in order to close work order.								
130		0.00							
130									
Packaging	Packaging	0.00							
Packaging	Memo								
	Identify and pack for shipping as per PPP D350-822-011 Location: _____								
	PK Sold								

CL 16-0512

Smb
10/5/11

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : _____							

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Item ID: D350-822-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/31/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.10

Quality Control

MAY 12 2016

MAY 12 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____	
Description Work Order Deviation				Disposition			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
		OTHER : _____					

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D350-822-011

Required Date: 5/31/2016

Required Qty: 1.00

Comments: IPP REV:A 14.02.20 NEW ISSUE DD VERF:JLM IPP
REV:B 14.06.18 AS PER IIN REV.C DD VERF:JLM IPP REV:C
15.06.03 AS PER IIN REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1149D0332J		Purchased					Each	1,480.000		58			
NAS1149D0332J Washer DAS 27 9-89 Location Loc Qty Loc Code CA 6 m129682 6 FP001 4 m133988 4 GA 88 m132677 88 ST260a 1000 m134502 1000 58 ST264 382 m133988 382 DAS 28 9-89													
QR10616		Purchased					Each	10.0000		1			
QR10616 Vortex Tube Repair DAS 27 9-89 Location Loc Qty Loc Code MEZZpall 6 m129631 2 m129914 4 QC INSP 4 m133995 4 DAS 28 9-89													

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Work Order ID: 144714

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

QB21304 Purchased No

Each 6.0000

QB21304

PUREair Panel Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

MEZZpall

6

**

1

DAS
28
9-89

QB21310 Purchased No

Each 6.0000

QB21310

Transition Duct Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

MEZZ2

4

m129914

4

MEZZpall

2

m129631

2

**

1

DAS
28
9-89

QB21308 Purchased No

Each 6.0000

QB21308

Fod Screen Assembly

DAS
27
9-89

Location

Loc Qty

Loc Code

MEZZ2

4

m129914

4

MEZZpall

2

m129631

2

**

1

DAS
28
9-89

LN29985-A05 Purchased No

Each 153.0000

LN29985-A05

Anchor Nut

DAS
27
9-89

Location

Loc Qty

Loc Code

st555

113

m133062

113

ST563

40

m134586

40

**

15

DAS
28
9-89

MAY 06 2016

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Work Order ID: 144714

144714

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

LN9038-05018

Purchased

No

Each

580.0000

56

I N9038-05018

Bolt

**

DAS

28

9-89

DAS

6

9-89

Location

Loc Qty

Loc Code

st555

280

M132419

280

ST564

100

M134466

50

M134571

50

ST569

200

M134586

200

DAS

27

9-89

BS4320-A5

Purchased

No

Each

24.0000

56

BS4320-A5

Washer (NAS1149D332J)

**

DAS

6

9-89

28

9-89

Location

Loc Qty

Loc Code

MEZZpall

24

M129914

24

MS20426AD3-3

Purchased

No

Each

3,080.000

40

MS20426AD3-3

RIVET

**

DAS

6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

994

M131624

994

ST312

2086

M131624

2086

DAS

27

9-89

650.0401

Purchased

No

Each

24.0000

1

650 0401

PUREair Fairing Assembly

**

DAS

28

9-89

9-89

9-89

Location

Loc Qty

Loc Code

FG109

24

132155

24

DAS

27

9-89

DAS

28

9-89

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Work Order ID: 144714

144714

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

D4925-041	Manufactured	No	Each	0.0000	1	DAS 6 9-89	DAS 28 9-89
D4925-041							
Mounting Plate Assembly							

D4931-1	Manufactured	No	Each	2.0000	1	DAS 6 9-89	DAS 28 9-89
D4931-1							
Engine Fitting (for acft models B2 & previous)							

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			DAS 6 9-89	DAS 28 9-89
	st138	2					
	121325	2					
D4931-3	Manufactured	No	Each	12.0000	1		

D4931-3							
Engine Fitting (for B3 models)							
	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			DAS 6 9-89	DAS 28 9-89
	st138	12					
	120907	8					
	121326	4					

D4931-5	Manufactured	No	Each	15.0000	1		
D4931-5							
Engine Fitting (for B3e models)							

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			DAS 6 9-89	DAS 28 9-89
	st138	15					
	120908	10					
	121327	5					

D4935-1	Manufactured	No	Each	11.0000	6		
D4935-1							
Mounting Bracket							

	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			DAS 6 9-89	DAS 28 9-89
	ST139	11					
	135545	11					

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Work Order ID: 144714

144714

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

D4943-1

Manufactured No

Each

32.0000

1

D4943-1

Flex Hose

DAS
6
9-89

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST220a

16

119753

5

119754

8

119755

3

st220b

16

119751

8

119752

8

D4961-041

Manufactured No

Each

5.0000

1

D4961-041

Tube Assembly

DAS
6
9-89

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST139

5

137235

2

141335

3

D4961-043

Manufactured No

Each

6.0000

1

D4961-043

Tube Assembly

DAS
6
9-89

MAY 06 2016

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST140

6

134859

2

137069

2

138170

2

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Work Order ID: 144714

144714

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

D5079-1 Purchased No

Each 14.0000

2

D5079-1

**

Placard, EAPS

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST148

14

130339

2

140766

12

Each

2.0000

1

D5090-041

Manufactured No

D5090-041

**

Duct Assembly

144650

MAY 06 2016

DAS

28

9-89

Location

Loc Qty

Loc Code

ckk008

2

136658

2

Each

8.0000

D5105-1

Manufactured No

D5105-1

**

Handle

147642

MAY 06 2016

DAS

28

9-89

Location

Loc Qty

Loc Code

st151

8

121244

8

Each

15.0000

1

D5110-1

Manufactured No

D5110-1

**

Swivel Nut Fitting

Location

Loc Qty

Loc Code

ST152

15

138446

3

143630

12

DAS
27
9-89

MAY 05 2016

DAS

28

9-89

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Work Order ID: 144714

144714

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

D5179-1	Manufactured	No	Each	4.0000	2	DAS 6 9-89	DAS 28 9-89
D5179-1							
Doubler							
DAS 27 9-89	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
	ST249	4					
	134759	4					
D5179-3	Manufactured	No	Each	4.0000	2	DAS 6 9-89	DAS 28 9-89
D5179-3							
Doubler							
DAS 27 9-89	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
	ST249	4					
	134760	4					
D5194-1	Manufactured	No	Each	4.0000	2	DAS 6 9-89	DAS 28 9-89
D5194-1							
Doubler							
DAS 27 9-89	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
	ST249	4					
	134761	4					
D5208-041	Manufactured	No	Each	8.0000	3	DAS 6 9-89	DAS 28 9-89
D5208-041							
Blanking Plate Assembly							
DAS 27 9-89	<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
	ST158	8					
	135405	2					
	138043	6					

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Work Order ID: 144714

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

8411999090

Purchased No

Each 9.0000

1

8411999090

Gasket - P/N 9752100180

DAS
27
9-89

Location

Loc Qty

Loc Code

ST564

4

m132879

4

ST589

5

m133898

5

**

DAS
6
9-89

DAS
28
9-89

9752018044

Purchased No

Each 14.0000

1

9752018044

Gasket (for B3 models)

DAS
27
9-89

Location

Loc Qty

Loc Code

ST564

6

m129550

6

ST589

8

m134540

8

**

DAS
6
9-89

DAS
28
9-89

9945000120

Purchased No

Each 14.0000

1

9945000120

Gasket (for B3e models)

DAS
27
9-89

Location

Loc Qty

Loc Code

ST564

6

m129550

6

ST589

8

m134540

8

**

DAS
6
9-89

DAS
28
9-89

23350CA050

Purchased No

Each 63.0000

2

23350CA050

WASHER

DAS
27
9-89

Location

Loc Qty

Loc Code

ST568

63

m129609

63

**

DAS
6
9-89

DAS
28
9-89

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Work Order ID: 144714

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Parent Item: D350-822-011

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Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

AN821-12J

Purchased

No

Each

24.0000

2

DAS

AN821-12J

Elbow (or AN821-12K or 12S)

**

DAS

DAS

28

9-89

Location

Loc Qty

Loc Code

CCK004

12

m134544

12

CCK006

9

m132479

9

ST324

3

m129769

3

DAS

27

9-89

AN929-12J

Purchased

No

Each

12.0000

1

DAS

AN929-12J

Cap

**

DAS

DAS

28

9-89

Location

Loc Qty

Loc Code

ST322

12

m129764

12

DAS

27

9-89

EN3686-050016

Purchased

No

Each

26.0000

2

FN3686-050016

Screw

**

DAS

DAS

6

28

9-89

9-89

Location

Loc Qty

Loc Code

ST559

26

m132539

11

m134586

15

DAS

27

9-89

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Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

LN9038-05012

Purchased

No

Each

316.0000

32

I N9038-05012

Bolt

DAS

28

9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

st555

116

m132519

116

ST564

200

m134466

100

m134571

100

22

LN9038-05040

Purchased

No

Each

12.0000

1

I N9038-05040

Bolt

DAS

8

9-89

DAS

28

9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

st555

8

m132423

8

ST564

4

m134466

4

1

LN9348-05

Purchased

No

Each

270.0000

26

I N9348-05

Nut

DAS

6

9-89

DAS

28

9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

st555

90

m132519

90

ST564

180

m134466

180

26

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Work Order ID: 144714

144714

Parent Item: D350-822-011

D350-822-011

Parent Item Name: PA100 PUREair System for AS350/EC130

Start Date: 5/24/2016

Required Date: 5/31/2016

Start Qty: 1.00

Required Qty: 1.00

MS20470AD3-4

Purchased

No

Each

1,642.000

18

MS20470AD3-4

Rivet, Universal Head

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

556

111477

556

ST310

1086

111477

1086

Each

16.0000

1

MS21919WCH12

Purchased

No

MS21919WCH12

Clamp

DAS
27
9-89

Location

Loc Qty

Loc Code

ST291

16

m130358

6

m134527

10

Each

23.0000

1

MS9592-138

Purchased

No

MS9592-138

Bracket

DAS
27
9-89

Location

Loc Qty

Loc Code

ST267

23

m132479

23

Each

28.0000

1

NAS43DD3-64

Purchased

No

NAS43DD3-64

Spacer

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

8

m132461

8

ST550

20

m134544

20

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71.10. PARTS LIST

DAS

28

988

QTY -011	PART NUMBER	DESCRIPTION
X	D350-822-011	PA100 PUREAIR SYSTEM
1	QR10616	TUBE REPAIR KIT
1	QB21304	PUREAIR PANEL ASSY
1	QB21310	TRANSITION DUCT ASSY
1	QB21308	FOD SCREEN ASSY
15	LN29985-A05	ANCHOR NUT
56	LN9038-05018	BOLT
56	BS4320-A5	WASHER
40	MS20426AD3-3	RIVET
1	650.0401	PUREAIR FAIRING ASSY
1	D4925-041	MOUNTING PLATE ASSY
1	D4931-1	ENGINE FITTING*
1	D4931-3	ENGINE FITTING*
1	D4931-5	ENGINE FITTING*
6	D4935-1	MOUNTING BRACKET
1	D4943-1	FLEX HOSE
1	D4961-041	TUBE ASSEMBLY
1	D4961-043	TUBE ASSEMBLY
2	D5079-1	PLACARD
1	D5090-041	DUCT ASSEMBLY
2	D5105-1	HANDLE
1	D5110-1	SWIVEL NUT FITTING
2	D5179-1	DOUBLER
2	D5179-3	DOUBLER
2	D5194-1	DOUBLER
3	D5208-041	BLANKING PLATE ASSY
1	8411999090	GASKET*
1	9752018044	GASKET*
1	9945000120	GASKET*
2	23350CA050	LOCKING TAB
2	AN821-12J	ELBOW (OR AN821-12K OR AN821-12S)
1	AN929-12J	CAP
58	BS4320-A5	WASHER (OR NAS1149D0332J)
2	EN3686-050016	SCREW
32	LN9038-05012	BOLT
1	LN9038-05040	BOLT
26	LN9348-05	NUT
18	MS20470AD3-4	RIVET
1	MS21919WHG12	CLAMP
1	MS9592-138	BRACKET
1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

5.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	D350-822-011	PA100 PUREAIR SYSTEM
1	QR10616	TUBE REPAIR KIT
1	QB21304	PUREAIR PANEL ASSY
1	QB21310	TRANSITION DUCT ASSY
1	QB21308	FOD SCREEN ASSY
15	LN29985-A05	ANCHOR NUT
56	LN9038-05018	BOLT
56	BS4320-A5	WASHER
40	MS20426AD3-3	RIVET
1	650.0401	PUREAIR FAIRING ASSY
1	D4925-041	MOUNTING PLATE ASSY
1	D4931-1	ENGINE FITTING*
1	D4931-3	ENGINE FITTING*
1	D4931-5	ENGINE FITTING*
6	D4935-1	MOUNTING BRACKET
1	D4943-1	FLEX HOSE
1	D4961-041	TUBE ASSEMBLY
1	D4961-043	TUBE ASSEMBLY
2	D5079-1	PLACARD
1	D5090-041	DUCT ASSEMBLY
2	D5105-1	HANDLE
1	D5110-1	SWIVEL NUT FITTING
2	D5179-1	DOUBLER
2	D5179-3	DOUBLER
2	D5194-1	DOUBLER
3	D5208-041	BLANKING PLATE ASSY
1	8411999090	GASKET*
1	9752018044	GASKET*
1	9945000120	GASKET*
2	23350CA050	LOCKING TAB
2	AN821-12J	ELBOW (OR AN821-12K OR AN821-12S)
1	AN829-12J	CAP
58	BS4320-A5	WASHER (OR NAS1149D0332J)
2	EN3686-050016	SCREW
32	LN9038-05012	BOLT
1	LN9038-05040	BOLT
26	LN9348-05	NUT
18	MS20470AD3-4	RIVET
1	MS21919WHG12	CLAMP
1	MS9592-138	BRACKET
1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION